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The actual process

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used to separate oil from natural gas, as well as the equipment that is used, can vary widely. Gas Sweetening and Processing Field Manual provides engineers with the ability to Although the processing of natural gas is in many respects less complicated than the processing and refining of crude oil, it is equally as necessary before its use by end

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users.

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'amine process', Gas sweetening by amine process has been considered as the most popular process in gas processing industries. Therefore, this study will adopt amine process to remove acid

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gases from Khurmala natural gas. 2 Basic amine process description Amine process is considered as the most successful and common process in gas industry field.

## **Natural gas sweetening process simulation and optimization ...**

consider the whole gas processing scheme and site conditions, and not only the sweetening

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technology ... gas fields. In that context, the sweetening unit plays a leading role due to the wide variety of technologies for ...

Example of gas sweetening technologies selection chart [Ref. 3] 100% 100% 10% 10% 1% 1% 1000 ppm 1000 ppm

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Therefore, this study aims to simulate the prospective Khurmala gas sweetening process by using the latest version of Aspen HYSYS V.7.3 program. Moreover, the simulation work is adopted amine gas sweetening process by using DEA solution and it achieved high acid gases removal for instance, H<sub>2</sub>S concentration in sweet gas stream was about

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4 ppm at (400 m<sup>3</sup> /h)  
amine circulation rate.

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THE AMINE  
SWEETENING PROCESS  
The monoethanolamine  
and diethanolamine  
sweetening processes  
are similar in their flow  
schemes and  
operations. They are  
used as aqueous  
solvents to selectively  
absorb H<sub>2</sub>S and CO<sub>2</sub>  
from sour natural gas  
streams. The sour gas  
is introduced at the  
bottom

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